

**FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CIL HARDWARE**

NUMBER: M5-6MB-2257-G -X

**SUBSYSTEM NAME: ELECTRICAL POWER GENERATION - CRYO, GENERIC**

REVISION: 9 09/09/92

**PART DATA**

	<b>PART NAME</b>	<b>PART NUMBER</b>
	<b>VENDOR NAME</b>	<b>VENDOR NUMBER</b>
LRU	: H2/O2 CONTROL BOXES	V070-764470
SRU	: DIODE	JANTXV1N4246

**EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:**

DIODE, ISOLATION, 1 AMP - LO2 TANKS 1 THRU 9 HEATER - CURRENT LEVEL DETECTOR "TEST" CIRCUIT

**REFERENCE DESIGNATORS:**

- 40V76A141CR39
- 40V76A142CR39
- 40V76A143CR39
- 40V76A144CR39
- 40V76A217CR39
- 40V76A218A1CR39
- 40V76A218A2CR39
- 40V76A218A3CR39
- 40V76A218A4CR39

**QUANTITY OF LIKE ITEMS:**

ONE PER H2/O2 CONTROL BOX  
 8 - OV102 TANKS 1-4/5, 6-9  
 4 - OV103 TANKS 1-4  
 4 - OV104 TANKS 1-4  
 5 - OV105 TANKS 1-5

**FUNCTION:**

PROVIDES CIRCUIT ISOLATION FROM INITIATED COMMANDS AND CONDUCTS GROUND MDM COMMAND FOR THE "TEST" FUNCTION OF THE CURRENT LEVEL DETECTORS (CLD) IN THE LO2 TANK HEATER CIRCUITS.

**FAILURE MODES EFFECTS ANALYSIS FMEA – CIL FAILURE MODE**

NUMBER: M5-6MB-2257-G- 02

REVISION#: 10 08/09/96

SUBSYSTEM NAME: ELECTRICAL POWER GENERATION - CRYO, GENERIC

LRU: H2/O2 CONTROL BOXES

CRITICALITY OF THIS

ITEM NAME: DIODE

FAILURE MODE: 2R3

**FAILURE MODE:**

SHORT (END TO END)

MISSION PHASE: OO ON-ORBIT  
DO DE-ORBITVEHICLE/PAYLOAD/KIT EFFECTIVITY: 102 COLUMBIA  
103 DISCOVERY  
104 ATLANTIS  
105 ENDEAVOUR**CAUSE:**STRUCTURAL FAILURE (MECHANICAL STRESS, VIBRATION), CONTAMINATION,  
ELECTRICAL STRESS, THERMAL STRESS, PROCESSING ANOMALY

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

REDUNDANCY SCREEN A) PASS  
B) FAIL  
C) PASS**PASS/FAIL RATIONALE:**

A)

B)

REDUNDANCY SCREEN "B" FAILS BECAUSE COMMAND AND MONITOR CIRCUIT  
UPSTREAM OF DIODE IS NOT ACTIVE DURING FLIGHT (GROUND FUNCTION ONLY).

C)

**- FAILURE EFFECTS -****(A) SUBSYSTEM:**

LOSS OF ISOLATION FOR GROUND MDM CIRCUITS.

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**(B) INTERFACING SUBSYSTEM(S):**  
NO EFFECT - FIRST FAILURE

**(C) MISSION:**  
POSSIBLE EARLY MISSION TERMINATION. AFFECTED LO2 TANK HEATER CIRCUIT CANNOT BE TESTED - AFFECTED HEATERS MUST BE TURNED OFF. LOSS OF USE OF REACTANT IN AFFECTED TANK.

**(D) CREW, VEHICLE, AND ELEMENT(S):**  
NO EFFECT - FIRST FAILURE

**(E) FUNCTIONAL CRITICALITY EFFECTS:**  
POSSIBLE EARLY MISSION TERMINATION. AFFECTED LO2 TANK HEATER CIRCUIT CANNOT BE TESTED - AFFECTED HEATERS MUST BE TURNED OFF. LOSS OF USE OF REACTANT IN AFFECTED TANK.

**DESIGN CRITICALITY (PRIOR TO DOWNGRADE, DESCRIBED IN (F)): 1R3**

**(F) RATIONALE FOR CRITICALITY DOWNGRADE:**  
FUNCTIONAL LOSS OF LO2 TANK 1 REQUIRED FOR LOSS OF CREW/VEHICLE (E.G. A LEAK), THEREFORE, CIL IS NOT UNIQUE.

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**-DISPOSITION RATIONALE-**

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**(A) DESIGN:**  
REFER TO APPENDIX F, ITEM NO. 3 - DIODE

**(B) TEST:**  
REFER TO APPENDIX F, ITEM NO. 3 - DIODE

**GROUND TURNAROUND TEST**  
NONE

**(C) INSPECTION:**  
REFER TO APPENDIX F, ITEM NO. 3 - DIODE

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**NUMBER: M5-6MB-2257-G- 02**

**(D) FAILURE HISTORY:**

REFER TO APPENDIX F, ITEM NO. 3 - DIODE

**(E) OPERATIONAL USE:**

NO CREW ACTION AFTER FIRST FAILURE.

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- APPROVALS -

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EDITORIALLY APPROVED : RI  
EDITORIALLY APPROVED : JSC  
TECHNICAL APPROVAL : VIA JSC

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:96-CIL-012