

## FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL HARDWARE

NUMBER: M5-6MR-8014-X

SUBSYSTEM NAME: ORBITER DOCKING SYSTEM

REVISION: 0 OCT, 1995

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
LRU	ENERGIA POWER PANEL RSC-E	MC621-0087-0009 CKB>=468=312=001
SRU	PUSH BUTTON SWITCH	PKZ-4 (AGO.360.212.TU)

## PART DATA

## EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

PUSH-BUTTON SWITCHES (TWO DOUBLE POLE SWITCHES UNDER A SINGLE COVER CAP.) TWO POLE, MOMENTARY - APDS "PYRO CIRCUIT PROTECTION ON" COMMAND

REFERENCE DESIGNATORS: 36V73A8A3SB5-B3  
36V73A8A3SB5-B4

QUANTITY OF LIKE ITEMS: 2  
(TWO)

## FUNCTION:

PROVIDE THE "PYRO CIRCUIT PROTECTION ON" COMMAND STIMULI TO CLOSE THE APPROPRIATE CONTACTS IN THE PYROTECHNIC FIRE CONTROL UNIT (PFCU.)

REFERENCE DOCUMENTS: 1) ECN 104-25012A. ODS ELECTRICAL CHANGE NOTICE.  
2) CKB>=468312=001 J.P. SCHEMATIC DIAGRAM - ANDROGYNOUS PERIPHERAL DOCKING SYSTEM (APDS) CONTROL PANEL PU-APSS SCHEMATIC.  
3) 33Y.5212.005.73. APDS CONTROL UNIT ELECTRICAL SCHEMATIC.  
4) VS70-953104. ODS INTEGRATED SCHEMATIC.  
5) 17RC=10>2601F\_J "P. PYRO FIRING CONTROL UNIT ELECTRICAL

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ORIGINAL

**FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE**

NUMBER: MS-6MR-B014-02

REVISION# 0 OCT, 1995

SUBSYSTEM NAME: ORBITER DOCKING SYSTEM

LRU: MC621-0097-0009

ITEM NAME: PUSH BUTTON SWITCH

CRITICALITY OF THIS

FAILURE MODE: 1R3

**FAILURE MODE:**

FAILS CLOSED (MULTIPLE CONTACTS WITHIN ONE SWITCH,) SHORTS TO GROUND

**MISSION PHASE:**

OO ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY: 104 ATLANTIS

**CAUSE:**

A) PIECE PART FAILURE, B) CONTAMINATION, C) VIBRATION, D) MECHANICAL SHOCK, E) PROCESSING ANOMALY, F) THERMAL STRESS

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

CRITICALITY 1R2 DURING INTACT ABORT ONLY (AVIONICS ONLY)? NO

**REDUNDANCY SCREEN**

A) PASS

B) N/A

C) PASS

**PASS/FAIL RATIONALE:**

A)

B)

FUNCTIONAL CRITICALITY 1R (FOUR FAULT TOLERANT OR GREATER) WITH AT LEAST TWO REMAINING OPERATIONAL STATUS VERIFIED IN FLIGHT.

C)

**METHOD OF FAULT DETECTION:**

NONE

**MASTER MEAS. LIST NUMBERS:**

NONE

**CORRECTING ACTION:**

REMOVAL OF POWER TO ONE OF THE PYROTECHNIC BUSES REMOVES UNWANTED COMMAND TO THE PFCU.

**- FAILURE EFFECTS -****(A) SUBSYSTEM:**

LOSS OF SWITCH CONTROL CAPABILITY FOR THE APDS "PYF 3 CIRCUIT PROTECTION ON" CIRCUITS.

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**ORIGINAL**

**FAILURE MODES EFFECTS ANALYSIS (FMEA) -- NON-CIL FAILURE MODE  
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**(B) INTERFACING SUBSYSTEM(S):**

UNWANTED "PYRO CIRCUIT PROTECTION ON" COMMAND TO THE PFCU. NO EFFECT ON SYSTEM OPERATION. THIS COMMAND CAN BE OVERRIDDEN BY THE "PYRO CIRCUIT PROTECTION OFF" SWITCH WHEN PYROTECHNIC SEPARATION IS REQUIRED.

**(C) MISSION:**  
NO EFFECT

**(D) CREW, VEHICLE, AND ELEMENT(S):**  
FIRST FAILURE - NO EFFECT.

**(E) FUNCTIONAL CRITICALITY EFFECTS:**

POSSIBLE LOSS OF CREW OR VEHICLE AFTER SIX FAILURES. 1) ONE OF TWO ASSOCIATED "PYRO CIRCUIT PROTECTION ON" SWITCHES FAILS CLOSED. 2) ONE OF TWELVE HOOKS FAILS TO OPEN (REF. M8-1MR-BM001-04.) LOSS OF CAPABILITY TO IMPLEMENT NOMINAL SEPARATION. 3) SINGLE SWITCHING DEVICE WITHIN THE PFCU FAILS TO TRANSFER RESULTING IN LOSS OF "PYRO CIRCUIT PROTECTION ON" OVERRIDE REDUNDANCY. 4) ASSOCIATED SWITCHING DEVICE WITHIN THE PFCU FAILS TO TRANSFER RESULTING IN TEMPORARY INABILITY TO SEPARATE VEHICLES. CREW WOULD PERFORM A PYRO LOGIC BUS DROP TO RECOVER PYROTECHNIC SEPARATION CAPABILITY. 5) REMAINING ASSOCIATED "PYRO CIRCUIT PROTECTION ON" FAILS CLOSED. LOSS OF PYROTECHNIC SEPARATION CAPABILITY.

**DESIGN CRITICALITY (PRIOR TO OPERATIONAL DOWNGRADE, DESCRIBED IN F):** N/A

**(F) RATIONALE FOR CRITICALITY CATEGORY DOWNGRADE:**  
NONE. CRITICALITY UNCHANGED. WORKAROUNDS ADD TO REDUNDANCY.

6) FAILURE OF EVA TO REMOVE 98 BOLTS - LOSS OF ALL UNDOCKING CAPABILITY.

**- TIME FRAME -**

TIME FROM FAILURE TO CRITICAL EFFECT: DAYS  
TIME FROM FAILURE OCCURRENCE TO DETECTION: HOURS  
TIME FROM DETECTION TO COMPLETED CORRECTIVE ACTION: MINUTES  
TIME REQUIRED TO IMPLEMENT CORRECTIVE ACTION LESS THAN TIME TO EFFECT?  
YES

**RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT:**  
CREW WOULD HAVE SUFFICIENT TIME TO PERFORM EVA.  
**HAZARDS REPORT NUMBER(S) :** ORBI 401A  
**HAZARD DESCRIPTION:**  
INABILITY TO SEPARATE ORBITER AND MIR.

**- APPROVALS -**

PRODUCT ASSURANCE ENGR  
DESIGN ENGINEER

M. NIKOLAYEVA  
*[Signature]*  
B. VAKULIN  
*[Signature]*