

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- NON-CIL HARDWARE  
NUMBER:05-2P-300RFC -X

SUBSYSTEM NAME: GPS SINGLE STRING

REVISION: 0 04/09/97

PART DATA

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
LRU	:COMBINER, RF SAGE LABORATORIES	ME413-0049 FP6125-1

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:  
RF COMBINER, SIZE 2" X 2" X 3/4", WEIGHT .25 LBS, FREQUENCY RANGE 1-2 GIGA  
HERTZ, ISOLATION 20 DB MINIMUM, INSERTION LOSS 3.5 DB TYPICAL.

REFERENCE DESIGNATORS: 40V74A156  
22V74A173  
22V74A176

QUANTITY OF LIKE ITEMS: 3  
THREE

FUNCTION:  
COMBINER MERGES TWO RF SIGNALS FROM UPPER AND LOWER ANTENNAS INTO ONE  
SIGNAL TO BE INPUT TO THE GPS RECEIVER.

**FAILURE MODES EFFECTS ANALYSIS FMEA -- NON-CIL FAILURE MODE**

**NUMBER: 05-2P-300RFC-01**

**REVISION#: A 10/14/99**

**SUBSYSTEM NAME: GPS SINGLE STRING**  
**LRU: COMBINER, RF**  
**ITEM NAME: COMBINER, RF**

**CRITICALITY OF THIS FAILURE MODE: 1R3**

**FAILURE MODE:**  
LOSS OF OUTPUT, NOISEY OUTPUT, INTERMITTENT OUTPUT

**MISSION PHASE:** DO DE-ORBIT

<b>VEHICLE/PAYLOAD/KIT EFFECTIVITY:</b>	102	COLUMBIA
	103	DISCOVERY
	104	ATLANTIS
	105	ENDEAVOUR

**CAUSE:**  
PIECE PART FAILURE (MECHANICAL STRESS, VIBRATION), CONTAMINATION, ELECTRICAL STRESS, THERMAL STRESS, PROCESSING ANOMALY

**CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO**

**REDUNDANCY SCREEN**      A) PASS  
   B) PASS  
   C) PASS

**PASS/FAIL RATIONALE:**

A)

B)

C)

**- FAILURE EFFECTS -**

**(A) SUBSYSTEM:**  
LOSS OF RF SIGNALS FROM BOTH ANTENNAS ON ONE GPS RECEIVER STRING RESULTING IN THE LOSS OF ONE OF THREE GPS RECEIVER PATHS.

**(B) INTERFACING SUBSYSTEM(S):**

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FAILED GPS OUTPUTS ARE IGNORED AND THE OUTPUT OF THE REMAINING GPS ARE USED.

(C) MISSION:  
NO EFFECT

(D) CREW, VEHICLE, AND ELEMENT(S):  
NO EFFECT - FIRST FAILURE. OPERATIONS CONTINUE WITH TWO REMAINING GPS STRINGS. NO EFFECT - SECOND FAILURE. OPERATIONS CONTINUE WITH ONE REMAINING STRING. POSSIBLE LOSS OF CREW/VEHICLE AFTER THIRD FAILURE (LOSS OF OUTPUT) DUE TO INABILITY TO MAKE LANDING SITE.

(E) FUNCTIONAL CRITICALITY EFFECTS:  
NO EFFECT

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- TIME FRAME -

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TIME FROM FAILURE TO CRITICAL EFFECT: N/A

TIME FROM FAILURE OCCURRENCE TO DETECTION: SECONDS

TIME FROM DETECTION TO COMPLETED CORRECTING ACTION: N/A

IS TIME REQUIRED TO IMPLEMENT CORRECTING ACTION LESS THAN TIME TO EFFECT?  
N/A

RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT:  
N/A

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- APPROVALS -

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PRODUCT ASSURANCE ENGR : M. HOLTHAUS  
DESIGN ENGR : J. R. SWANSON

*Mark Holthaus* 10/19/99  
*J.R. Swanson* 10/21/99