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PRINT DATE: 09/05/90

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL HARDWARE

NUMBER: 05-6EE-2003-X

SUBSYSTEM NAME: EP0&C - ADP DEPLOY & FTR (02-4E)

REVISION : 3 08 01/90

1410

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
LRU :	PANEL C3A1	V070-730281
SRU :	SWITCH, TOGGLE	ME452-0102-7201

PART DATA

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:
SWITCH, TOGGLE - LEFT AND RIGHT AIR DATA PROBE (ADP) STOW
"ENABLE/INHIBIT" CIRCUIT

REFERENCE DESIGNATORS: 35V73A3ALS19
: 35V73A3ALS20

QUANTITY OF LIKE ITEMS: 2
TWO

FUNCTION:
PROVIDES ENABLE/INHIBIT CONTROL OF ONE OF THE TWO SERIES 3-PHASE POWER
STOW RELAYS FOR EACH OF THE LEFT AND RIGHT ADP.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL FAILURE MODE

NUMBER: 05-6EE-2003-02

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SUBSYSTEM: EPD&C - ADP DEPLOY & HTR (02-4E)
LRU :PANEL C3A1
ITEM NAME: SWITCH, TOGGLE

REVISION# 3 08/31/90 R

CRITICALITY OF THIS FAILURE MODE:1R3

FAILURE MODE:
FAILS CLOSED

MISSION PHASE:
DO DE-ORBIT
LS LANDING SAFING

VEHICLE/PAYLOAD/KIT EFFECTIVITY: 102 COLUMBIA
: 103 DISCOVERY
: 104 ATLANTIS

CAUSE:
PIECE PART STRUCTURAL FAILURE, CONTAMINATION, VIBRATION, MECHANICAL SHOCK, PROCESSING ANOMALY

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

REDUNDANCY SCREEN A) PASS
B) FAIL
C) PASS

PASS/FAIL RATIONALE:

A)

B)

FIRST FAILURE IS NOT DETECTABLE IN FLIGHT SINCE SWITCH SCANS ARE NOT INCORPORATED IN THIS CIRCUIT.

C)

- FAILURE EFFECTS -

(A) SUBSYSTEM:
FIRST FAILURE - NO EFFECT - LOSS OF SERIES REDUNDANCY IN PREVENTING THE INADVERTENT STOW OF THE AFFECTED ADP.

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(B) INTERFACING SUBSYSTEM(S):

FIRST FAILURE - NO EFFECT. ONLY ONE OF THE TWO SERIES 3-PHASE POWER RELAYS TO THE ADP ACTUATOR IS ENERGIZED - BOTH SERIES RELAYS MUST BE ENERGIZED AND CLOSED IN ORDER TO "STOW."

(C) MISSION:

FIRST FAILURE - NO EFFECT, ONLY ONE OF THE TWO SERIES 3-PHASE POWER RELAYS TO THE ADP ACTUATOR IS ENERGIZED - BOTH SERIES RELAYS MUST BE ENERGIZED AND CLOSED IN ORDER TO "STOW."

(D) CREW, VEHICLE, AND ELEMENT(S):

FIRST FAILURE - NO EFFECT, ONLY ONE OF THE TWO SERIES 3-PHASE POWER RELAYS TO THE ADP ACTUATOR IS ENERGIZED - BOTH SERIES RELAYS MUST BE ENERGIZED AND CLOSED IN ORDER TO "STOW."

■ **(E) FUNCTIONAL CRITICALITY EFFECTS:**

POSSIBLE LOSS OF CREW/VEHICLE AFTER TWO OTHER FAILURES DUE TO LOSS OF CAPABILITY TO OBTAIN AIR PRESSURE DATA FOR A SAFE DESCENT. REQUIRES TWO FAILURES (TWO CONTACT SETS OF STOW/DEPLOY TOGGLE SWITCH FOR OTHER STOW RELAY FAILS SHORT, FAILURE OF REDUNDANT ADP). UPON DEPLOY/DEPLOY HEAT SWITCH ACTUATION, CROSS WIRING OF PHASES RESULTS IN TRIPPING AC POWER SOURCE.

 - DISPOSITION RATIONALE -

(A) DESIGN:

REFER TO APPENDIX A, ITEM NO. 1 - TOGGLE SWITCH

■ **(B) TEST:**

REFER TO APPENDIX A, ITEM NO. 1 - TOGGLE SWITCH

GROUND TURNAROUND TEST -

STOW RH ADP - SINGLE MOTOR, TESTS STOW OF RIGHT HAND ADP AND OPERATING TIME.

STOW LH ADP - SINGLE MOTOR, TESTS STOW OF LEFT HAND ADP AND OPERATING TIME.

THE TESTS ABOVE ARE PERFORMED PRIOR TO EACH FLIGHT OR AFTER LRU REPLACEMENT.

(C) INSPECTION:

REFER TO APPENDIX A, ITEM NO. 1 - TOGGLE SWITCH

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL FAILURE MODE
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(D) FAILURE HISTORY:
REFER TO APPENDIX A, ITEM NO. 1 - TOGGLE SWITCH

(E) OPERATIONAL USE:
IF ALL AIR DATA IS LOST, CREW MUST MAINTAIN PITCH ATTITUDE WITHIN
THETA LIMITS DISPLAYED ON CRT (REQUIRES MULTIPLE FAILURES).

- APPROVALS -

RELIABILITY ENGINEERING: T. K. KIMURA
DESIGN ENGINEERING : J. KRAGER
QUALITY ENGINEERING : E. GUTIERREZ
NASA RELIABILITY :
NASA SUBSYSTEM MANAGER :
NASA EPD&C RELIABILITY :
NASA QUALITY ASSURANCE :
NASA EPD&C SUBSYS MGR :

: TC M... Cl Har 9-14-90
: J. Krager 9/18/90
: E. Gutierrez 9/18/90
: DPM Fisher 10/12/90
: R. Belenches 10/12/90
: DP... for I. ... 10/11/90
: KO ... 10/11/90
: T. ... 10/11/90