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PRINT DATE: 10/17/91

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL HARDWARE

NUMBER: 05-6G-2133-X

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SUBSYSTEM NAME: EPD&C - HYDRAULICS (02-6)

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	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
■ LRU	: AFT MCA-1	VO70-765410
■ LRU	: AFT MCA-1	VO70-765630
■ SRU	: RESISTOR	RWR80S1211FR

PART DATA

- EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:
RESISTOR, CURRENT LIMIT, 1.21K OHM, 2W - LANDING GEAR EXTEND ISOLATION VALVE
- REFERENCE DESIGNATORS: 54V76A114R(J6-9)
- QUANTITY OF LIKE ITEMS: 1
ONE
- FUNCTION:
LIMITS CURRENT TO THE LANDING GEAR EXTEND ISOLATION VALVE POSITION INDICATION CIRCUIT.

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL FAILURE MODE
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SUBSYSTEM: EPD&C - HYDRAULICS (02-6)
LRU :AFT MCA-1
ITEM NAME: RESISTOR

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CRITICALITY OF THIS
FAILURE MODE:1R3

■ FAILURE MODE:
SHORT (END TO END)

MISSION PHASE:
DO DE-ORBIT

■ VEHICLE/PAYLOAD/KIT EFFECTIVITY: 105 ENDEAVOUR 102 COLUMBIA

■ CAUSE: *103 Discovery*
104 Atlantis
STRUCTURAL FAILURE (MECHANICAL STRESS, VIBRATION), CONTAMINATION,
ELECTRICAL STRESS, THERMAL STRESS, PROCESSING ANOMALY

■ CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

- REDUNDANCY SCREEN A) FAIL
- B) FAIL
- C) PASS

PASS/FAIL RATIONALE:

- A)
"A" SCREEN FAILS DUE TO LACK OF A NON-INVASIVE TEST TO DETECT THE
FAILED SHORT (END TO END) FAILURE MODE OF THIS RESISTOR.
- B)
"B" SCREEN FAILS SINCE THE FAILED SHORT (END TO END) FAILURE MODE IS NOT
DETECTABLE UNTIL THERE IS A SECOND FAILURE (SHORT TO STRUCTURE) OF A
DOWNSTREAM COMPONENT.
- C)

- FAILURE EFFECTS -

- (A) SUBSYSTEM:
LOSS OF ABILITY TO LIMIT CURRENT TO THE AFFECTED ISOLATION VALVE
POSITION INDICATION CIRCUIT

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- (B) INTERFACING SUBSYSTEM(S):
LOSS OF ABILITY TO LIMIT CURRENT TO THE AFFECTED ISOLATION VALVE POSITION INDICATION CIRCUIT.
- (C) MISSION:
NO EFFECT
- (D) CREW, VEHICLE, AND ELEMENT(S):
NO EFFECT - FIRST FAILURE
- (E) FUNCTIONAL CRITICALITY EFFECTS:
POSSIBLE LOSS OF CREW/VEHICLE AFTER THREE FAILURES - 1) THIS RESISTOR FAILS SHORT (END TO END), 2) ASSOCIATED EVENT INDICATOR SHORTS TO STRUCTURE WHEN THE LANDING GEAR EXTEND ISOLATION VALVE AND LIMIT SWITCH ARE ~~NOT~~ CLOSED, CAUSING LOSS OF AFT MCA-1 MAIN BUS A POWER RESULTING IN THE LOSS OF ABILITY TO OPEN THE AFFECTED ISOLATION VALVE, AND 3) FAILURE OF A BACKUP LANDING GEAR UNLOCK PYRO CARTRIDGE RESULTING IN THE LOSS OF CAPABILITY TO DEPLOY THE LANDING GEAR.

- DISPOSITION RATIONALE -

- (A) DESIGN:
REFER TO APPENDIX E, ITEM NO. 3 - RESISTOR, WIRE WOUND
- (B) TEST: *TO TEST THIS FAILURE REQUIRES AN INVASIVE PROCEDURE*
REFER TO APPENDIX E, ITEM NO. 3 - RESISTOR, WIRE WOUND

GROUND TURNAROUND TEST
NONE
- (C) INSPECTION:
REFER TO APPENDIX E, ITEM NO. 3 - RESISTOR, WIRE WOUND
- (D) FAILURE HISTORY:
REFER TO APPENDIX E, ITEM NO. 3 - RESISTOR, WIRE WOUND
- (E) OPERATIONAL USE:
NONE

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- APPROVALS -

- RELIABILITY MANAGER : M. C. HOVE
- RELIABILITY ENGINEERING: T. K. KIMURA
- DESIGN MANAGER : G. M. ANDERSON
- DESIGN ENGINEERING : G. A. FINNEMAN
- SUBSYSTEM MANAGER : B. J. VAN METER
- QUALITY MANAGER : R. M. SPURLOCK
- QUALITY ENGINEERING : W. R. HIGGINS
- NASA RELIABILITY :
- NASA SUBSYSTEM MANAGER :
- NASA EPD&C RELIABILITY :
- NASA QUALITY ASSURANCE :
- NASA EPD&C SUBSYS MGR :

: Michael Chilton 10-11-91
 : J. K. Kimura 10-17-91
 : G. M. Anderson 10-18-91
 : G. A. Finneman 10/22/91
 : B. J. Van Meter
 : R. M. Spurlock 10/24/91
 : W. R. Higgins 10/24/91
 : John D. Serate-Ginsel 2/4/92
 : M. Saleem 12/2/91
 : RO Blanton 11/13/91
 : Richard [unclear] for Fiklan 12-3-91