

CRITICAL ITEMS LIST (CIL)

SYSTEM:	ASI	FUNCTIONAL CRIT:	1
SUBSYSTEM:	Support Hardware	PHASE(S):	a, b
REV & DATE:	J, 12-19-97	HAZARD REF:	S.11
DCN & DATE:	002, 2-28-99		
ANALYSTS:	H. Keefe/E. Howell		

FAILURE MODE: Structural Failure

FAILURE EFFECT: a) Loss of mission and vehicle/crew due to fire/explosion.  
b) Loss of mission and vehicle/crew due to fire/explosion or debris source to Orbiter.

TIME TO EFFECT: Seconds (a), Immediate (b)

FAILURE CAUSE(S): A: Improper Manufacture  
B: Failure of Attaching Hardware  
C: Bearing Seizure

REDUNDANCY SCREENS: Not Applicable

FUNCTIONAL DESCRIPTION: Provide support for the LO2 feedline on the LH2 tank.

FMEA ITEM CODE(S)	PART NO.	PART NAME	QTY	EFFECTIVITY
4.4.41.1	80911001472-010	Yoke Assy (LO2 Feedline)	2	LWT-54 thru 68
	-010		1	LWT-69 thru 599

REMARKS:

CRITICAL ITEMS LIST (CIL)  
CONTINUATION SHEET

SYSTEM: ASI  
SUBSYSTEM: Support Hardware  
FMEA ITEM CODE(S): 4.4.41.1

REV & DATE: J, 12-19-97  
DCN & DATE: 002, 2-28-99

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RATIONALE FOR RETENTION

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DESIGN:

- A, B: The yoke is machined from an 2219-T6 aluminum alloy forging. Materials selected for this part number are in accordance with MMC-ET-SE16 which assures repetitive conformance of composition and properties. Acceptable characteristics of forged parts are assured by ultrasonic inspection per MIL-1-8950.
- A: The yoke assembly is designed to the required yield (1.1) and ultimate (1.4) safety factors (ET Stress Report 826-2188).
- B, C: The bearing and attaching hardware are selected from the Approved Standard Parts List (ASPL 826-3500). The hardware is installed per STP2014 and torqued using values specified on Engineering drawings. Tensile installation loads are sufficient to provide screening for major flaws in individual fasteners.

TEST:

The Yoke Assembly (L02 Feedline) is certified. Reference HCS MMC-ET-TM08-L-S094 (LWT-54 thru 88) and HCS MMC-ET-TM08-L-S507 (LWT-89 thru 599).

Vendor:

- B, C: Attaching fasteners are procured and tested to standard drawings 26L4 and 33L1, and bearings are procured and tested to standard drawing 36L8.

INSPECTION:

Vendor Inspection - Lockheed Martin Surveillance:

- A: Verify ultrasonic inspection (drawing 82611001111).
- A-C: Verify materials selection and verification controls (MMC-ET-SE16, drawing 82611001111 and standard drawings 26L4, 33L1 and 36L8).
- A, C: Inspect lubricant application (standard drawing 36L8).
- A, C: Inspect dimensional conformance (drawing 80911001472 and standard drawing 36L8).
- A, C: Inspect staking of bearing (drawing 80911001472 and STP2010, Type 1).

MAE Quality Inspection:

- B: Inspect that attaching hardware is free from damage (drawing 80911001459 and STP2014).
- A, B: Verify installation and witness torque (drawing 80911001459 and STP2014).
- C: Inspect bearing for freedom of movement (drawing 80911001459).

FAILURE HISTORY:

Current data on test failures, unexplained anomalies and other failures experienced during ground processing activity can be found in the PRACA data base.