

CRITICAL ITEMS LIST (CIL)

SYSTEM: ASI  
 SUBSYSTEM: Electrical Cable Trays  
 REV & DATE: J, 12-19-97  
 DCN & DATE:  
 ANALYSTS: J. Hicks/E. Howell

FUNCTIONAL CRIT: 1  
 PHASE(S): b  
 HAZARD REF: S.11

FAILURE MODE: Structural failure

FAILURE EFFECT: b) Loss of mission and vehicle/crew due to ET structural failure or debris source to Orbiter from helium inject box.

TIME TO EFFECT: Immediate

FAILURE CAUSE(S):  
 A: Improper Manufacture  
 B: Failure of Attaching Hardware

REDUNDANCY SCREENS: Not Applicable

FUNCTIONAL DESCRIPTION: Protect helium inject system on LO2 umbilical.

<u>FMEA ITEM CODE(S)</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY</u>	<u>EFFECTIVITY</u>
4.3.114.1	80911071827-039	Helium Inject Box Assembly	1	LWT-54 & Up

REMARKS:

CRITICAL ITEMS LIST (CIL)  
CONTINUATION SHEET

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RATIONALE FOR RETENTION

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DESIGN:

- A, B: The helium inject box is machined from aluminum alloy 2219-T87 plate; and 2219-T62, 2219-T87 sheet stock. Materials selected for this part number are in accordance with MMC-ET-SE16 which assures repetitive conformance of composition and properties. Surface integrity is assured by penetrant inspection per STP2501.
- A: The helium inject box is designed to the required yield (1.1) and ultimate (1.4) safety factors (ET Stress Report 826-2188).
- B: The attaching hardware is selected from the Approved Standard Parts List (ASPL 826-3500). The hardware is installed per STP2014 and torqued using values specified on Engineering drawings. Tensile installation loads are sufficient to provide screening for major flaws in individual fasteners.

TEST:

The Helium Inject Box Assembly is certified. Reference HCS MMC-ET-TM08-L-S067 (LWT-54 thru 88) and HCS MMC-ET-TM08-L-S517 (LWT-89 & Up).

Vendor:

- B: Attaching fasteners are procured and tested to standard drawings 26L3 and 33L3.

INSPECTION:

Vendor Inspection-Lockheed Martin Surveillance:

- A, B: Verify materials selection and verification controls (MMC-ET-SE16, drawing 80911071827 and standard drawings 26L3 and 33L3).
- A: Inspect dimensional conformance (drawing 80911071827).
- A: Penetrant inspect part (drawing 80911071827 and STP2501 Type 1, Method A).

MAF Quality Inspection:

- B: Inspect that attaching hardware is free from damage (drawing 80911031849 and STP2014).
- A, B: Verify installation and witness torque (drawing 80911031849 and STP2014).

FAILURE HISTORY:

Current data on test failures, unexplained anomalies and other failures experienced during ground processing activity can be found in the PRACA data base.