

CRITICAL ITEMS LIST (CIL)

SYSTEM:	Thermal Protection System	FUNCTIONAL CRIT:	1
SUBSYSTEM:	Components	PHASE(S):	b
REV & DATE:	J, 12-19-97	HAZARD REF:	T.02
OCN & DATE:			
ANALYSTS:	B. Burkes/R. Lauto		

FAILURE MODE: Loss of SLA Material

FAILURE EFFECT: b) Loss of mission and vehicle/crew due to debris impacting Orbiter in critical areas.

TIME TO EFFECT: Seconds

FAILURE CAUSE(S):
 A: Material Deficiency
 B: Process Deficiency

REDUNDANCY SCREENS: Not Applicable

FUNCTIONAL DESCRIPTION: This ablative material provides thermal protection for the bipod/ET attachment points from high aerheating during ascent.

<u>FMEA ITEM CODE(S)</u>	<u>PART NO.</u>	<u>PART NAME</u>	<u>QTY</u>	<u>EFFECTIVITY</u>
5.8.34.1	80971058482	Cover Assy, TPS Appl	2	LWT-54 & Up
	80971058482	Panel, Access, TPS Appl	2	LWT-54 & Up
	80971058482	Plate, Connector, TPS Appl	2	LWT-54 & Up
	80971009426	Strut Bipod Assy, TPS Appl	2	LWT-54 & Up
	80971008434	TPS Closure - Fwd Bipod	1	LWT-54 & Up

REMARKS: The bipod components SLA applications are grouped as the failure mode, causes and effects are the same.

CRITICAL ITEMS LIST (CIL)
CONTINUATION SHEET

SYSTEM: Thermal Protection System
SUBSYSTEM: Components
FMEA ITEM CODE(S): 5.8.34.1

REV & DATE: J, 12-19-97
DCN & DATE:

RATIONALE FOR RETENTION

STP1506, 1509, 1510, 1520, 1522, 1530, 3001, and 3003 are applicable to this FMEA Item Code. See Page 1 for Retention Rationale specified by these STP's. The following additional Retention Rationale is also applicable to this FMEA Item Code:

DESIGN:

No additional Rationale for Retention is applicable.

TEST:

The Bipod Components SLA Applications are certified. Reference HCS's HMC-ET-TMDB-1-7020 and T505. Refer to the HCS(s) for effectivity data applicable to specific part numbers and material type.

INSPECTION:

No additional Rationale for Retention is applicable.

FAILURE HISTORY:

Current data on test failures, unexplained anomalies and other failures experienced during ground processing activity can be found in the PRACA data base.