

SAA09FY12-006
REV. BB/L: 389.00
SYS: 175-TON
BRIDGE
CRANE, VABCritical Item: Foot Switch, Aux Hoist
Find Number: S2
Criticality Category: 2

AUG 2 0 1993

SAA No:	09FY12-006	System/Area:	175-Ton Bridge Crane/VAB
NASA		PMN/	K60-0528/
Part No:	NA	Name:	175-Ton Bridge Crane/VAB
Mfg/		Drawing/	67-K-L-11348/
Part No:	Allen Bradley/ 805A-40	Sheet No:	17, 19

Function:

- Switch contact located between RPOT and the Generator Field DC Input Controller, arranged to disable the RPOT input when operating in the float mode.
- Contact closes to energize relay 2HCR to operate the crane in the float mode.
- Contact opens to enable the operator to control the brakes with brake switch S1 for float mode operations.

Critical Failure Mode/Failure Mode No:

- N.O. contact fails open/09FY12-006.054
- N.O. contact fails closed/09FY12-006.108
- N.C. contact fails closed/09FY12-006.109

Failure Cause:

- Corrosion, mechanical failure.
- Corrosion, welded contact, mechanical failure.
- Corrosion, welded contact, mechanical failure.

Failure Effect:

- No RPOT Generator Field DC Input Controller excitation voltage and the resulting output to the generator field winding. No output from generator. No hoist motor torque while the command is being given, via the Master Control Switch to raise or lower and the brakes are released. The load will descend with regenerative braking at 1.7 ft/min (0.34 in/sec) max (based on maximum load capacity of the hoist, in reality this would descend slower). The worst case would be attempting to lift a forward assembly from the stop position, releasing the brakes, the failure occurring, and the effect being the forward

assembly descending and striking the VAB floor or platform, resulting in possible damage to a vehicle system. Time to effect: seconds.

- b. Relay 2HCR will remain energized. Brake relays 2BR & 2BR1 will remain energized and the brakes will be released while no command is being initiated to move the load. The load will descend with regenerative braking at 1.7 ft/min (0.34 in/sec) max (based on maximum load capacity of the hoist, in reality this would descend slower). The worst case would be floating a forward assembly, releasing the foot switch to stop the float, the failure occurring, and the effect being the forward assembly descending and striking the VAB floor or platform, resulting in possible damage to a vehicle system. Time to effect: seconds.
- c. The brakes will be released when the foot switch is engaged. The load will descend with regenerative braking at 1.7 ft/min (0.34 in/sec) max (based on maximum load capacity of the hoist, in reality this would descend slower). The worst case would be engaging the foot switch to begin float operations for a forward assembly, the failure occurring prior to the operator supplying an input to the generator field DC input controller from FPOT, and the effect being the forward assembly descending and striking the VAB floor or platform, resulting in possible damage to a vehicle system. Time to effect: seconds.

ACCEPTANCE RATIONALE

Design:

<u>Contact Ratings</u>	<u>Actual</u>
600 volts	120 volts

- Silver, double-break contacts.
- Internal parts enclosed for protection.
- This switch was off-the-shelf hardware selected by the crane manufacturer for this application.

Test:

- OMRSD file VI requires verification of proper performance of hoist operational test annually.
- OMI Q3008, Operating Instructions, requires all crane systems be operated briefly in all speeds to verify satisfactory operation before lifting operations.
- OMI Q3008, Pre-Operation Setup Instructions, requires current limit checks prior to all major lifts of flight hardware (verifies motor, generator, generator field DC input controller, float control loop and DC power loop components are operational).

Inspection:

- OMI Q6003, Maintenance Instruction, requires annual inspection of switch contacts and contact members for burning, pitting, proper alignment, and discoloration caused by overheating. This item is not readily accessible for inspection.

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Failure History:

- The PRACA database was researched and no failure data was found on this component in the critical failure mode.
- The GIDEP failure data interchange system was researched and no failure data was found on this component in the critical failure mode.

Operational Use:

- **Correcting Action:**
 - 1) The failure can be recognized via the Selsyn (positions change) that is in view of both operators.
 - 2) When the failure indication is noticed, the operator can stop all crane operations by returning the Master Control Switch to neutral or pressing the E-Stop button.
 - 3) Operators are trained and certified to operate these cranes and know and understand what to do if a failure indication is present.
 - 4) During all critical lifts, there is at least one Emergency Stop (E-Stop) operator remote from the operator's cab observing the load lift, and can stop the crane if a failure indication is noticed.
- **Timeframe:**
 - Estimated operator reaction time is 3 to 10 seconds.