CIL EMU CRITICAL ITEMS LIST

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Date: 3/27/2002

NAME		FAILURE		
P/N QTY	CRIT	MODE & CAUSES	FAILURE EFFECT	RATIONALE FOR ACCEPTANCE
		132BFM04		
PRESSURE TRANSDUCER FEEDWATER SUPPLY, ITEM 132B	2/1RB		END ITEM: Loss of sensor output.	 A. Design5 Conrac and -7 Gulton: The wiper/coil assembly and wiring are sealed in a protective metal case and are protected from the environment by a hermetic seal. Solder joints are encased in potting for additional strain relief. B. Test - Component Acceptance Test - The suit sensor is subjected to random vibration testing (6.1g rms) to ensure there are no workmanship or material problems that would cause shorting problems. The sensor is subjected to calibration testing at high and low temperature (32 degrees F to 120 degrees F) to ensure there are no workmanship problems that would cause a short circuit between the sensor circuit and the case. The sensor is calibration checked during acceptance testing to ensure there are no short circuits.
SV767793-7 (1)			GFE INTERFACE: Increase in battery power consumption. The current is limited in the DCM DC/DC converter to 1.8 +/- 0.25 amps. Shutdown of the DC/DC	
SV767793-8 (1)				
			converter. Loss of CWS, tones and DCM display.	PDA Test - The sensor is calibration checked, as assembled on the shear plate, to ensure there are no short circuits. Certification Testing -
			MISSION:	Certified for a useful life of 20 years (ref. EMUM1-0084).
			None for single failure. Terminate EVA with loss of	C. Inspection - The sensor is visually inspected prior to case assembly. The sensor is calibration checked in the assembly process to ensure there are no short circuits.
			DCM display, CWS and ability to monitor the	D. Failure History - None.
			operational integrity of the EMU. Loss of use of one EMU.	E. Ground Turnaround - Tested for non-EET processing per FEMU-R-001, Transducer and DCM Gage Calibration Check. FEMU-R-001 Para 8.2 EMU Preflight KSC Checkout for EET processing.
			CREW/VEHICLE: None for single	F. Operational Use - Crew Response - PreEVA: Trouble-shoot problem, if no success consider EMU 3 if available EMU no go for EVA. PostEVA: Not applicable.
			failure. Possible loss of crewman with loss of CCC, oxygen or low vent flow.	EVA: When loss of CWS, displays and tones detected, terminate EVA. Training - Standard EMU training covers this failure mode. Operational Considerations - Flight rules define an operational CWS as at least able to monitor a valid status list. EVA checklist procedures verify hardware integrity and systems operational status prior to EVA. Real Time Data System allows ground monitoring of EMU systems.
			TIME TO EFFECT /ACTIONS: Minutes.	

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TIME AVAILABLE: Minutes.

TIME REQUIRED: Minutes.

REDUNDANCY SCREENS: A-PASS B-FAIL C-PASS

EXTRAVEHICULAR MOBILITY UNIT

SYSTEMS SAFETY REVIEW PANEL REVIEW

FOR THE

I-132 FEEDWATER SUPPLY PRESSURE SENSOR

CRITICAL ITEM LIST (CIL)

EMU CONTRACT NO. NAS 9-97150

Prepared by: <u>Approved by:</u> <u>RMB</u> <u>NAME</u>

M. Smylin HS - Reliability

HS - Engineerin low

3/00/02

TISSIM

NASA-MOD

NASAL Crew

Program Manager