

# FAILURE MODES AND EFFECTS ANALYSIS

ASSY NOMENCLATURE: LAUNCH ENTRY SUIT (LES)  
ASSY P/N: 100516-03

SYSTEM: Crew Escape System  
SUBSYSTEM: Launch Entry Suit

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NAME AND DRAWING	FUNCTION	FAILURE MODE AND CAUSE	MISSION PHASE	FAILURE EFFECT ON			FAILURE DETECTION	DEFINITIVE ACTION (TIME AVAILABLE/ TIME REQUIRED)	CRIT. IMP.	HAZARDS/REMARKS
				END ITEM	MISSION	CREW/VEHICLE				
		1.2.1 Rupture Cause a defective material a weakness	Pad egress	Excessive consumption of LO <sub>2</sub> supply if relief or relief valve fails	N/A <sup>1</sup>	Loss of crew member if relief or relief valve fails	NO O <sub>2</sub> flow	None	1/1R	Anti-suff valve will provide ambient air
1.3 Oxygen manifold (Suit mounted)	Interconnects all O <sub>2</sub> from Orbiter supply and EOS	1.3.1 Orbiter O <sub>2</sub> supply On/off valve fails open Cause a contamination a defective material	Abort	None	N/A <sup>1</sup>	None	None	None	1/3	The on/off valve restricts only the Orbiter O <sub>2</sub> supply to the crew escape equipment
		1.3.2 Orbiter O <sub>2</sub> supply On/off fails closed Cause a contamination a defective material	Abort	No Orbiter O <sub>2</sub> supply to suit if unable to reconnect Orbiter O <sub>2</sub> supply hose to EOS connection	N/A <sup>1</sup>	Loss of crew member if unable to reconnect Orbiter O <sub>2</sub> supply hose to EOS connection	No audible O <sub>2</sub> flow	Connect Orbiter O <sub>2</sub> supply hose to EOS connection minutes/seconds	1/1R	The EOS side of the manifold is designed such that it cannot fail closed
		1.3.3 Internal leakage Cause a contamination a stress corrosion	Pad egress	Greater consumption of LO <sub>2</sub> supply	N/A <sup>1</sup>	None	None	None	None	1/1

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 ATTACHMENT -  
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