EMU CRITICAL ITEMS LIST

### 5/30/2002 SUPERSEDES 12/31/2001

Date: 7/2/2002

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| AME              |        | FAILURE                                  |                         |  |
|------------------|--------|--|-------------------------|--|
| /N               |        | MODE &                                   |                         |  |
| ГҮ               | CRIT   | CAUSES                                   | FAILURE EFFECT          | RATIONALE FOR ACCEPTANCE   |
|                  | ·      | 362FM02                                  |                         |  |
| VC MODE SELECTOR | 3/2RAB | Electrical                               | END ITEM:               | A. Design -  |
| WITCH, ITEM 362  |        | open,                                    | Loss of                 | The lead wires (M22759/12) for the switch are soldered to the external switc   |
|                  |        | (hardline)                               | primary DCM             | terminals per NHB5300. 4 (3A-1). This area is then potted with stycast to  |
| 767786-2         |        | primary power                            | power                   | provide strain relief for the leads. The wire bundle is designed to withsta  |
| L)               |        | contacts.                                | connection to           | pull force of 8 lbs. without damage or degradation. The switching mechanism  |
|                  |        |  | hardline                | ball bearing, and contacts are encased in a hermetically sealed housing  |
|                  |        | Severed<br>contact spring<br>or plunger. | communications          | backfilled with dry nitrogen to prevent failure due contamination or corrosi   |
|                  |        |  | DC/DC power             |  |
|                  |        |  | supply for IV           | B. Test -  |
|                  |        |  | communication.          | Component Acceptance:<br>Continuity test through switch and leads and a contact resistance test are  |
|                  |        |  | GFE INTERFACE:          | performed as part of the vendor acceptance tests for the Item.   |
|                  |        |  | None for                | performed as part of the vehaof acceptance tests for the ream.   |
|                  |        |  | single                  | DCM In-Process:  |
|                  |        |  | failure. Loss           | Switch continuity and output voltage are checked during In-process tests   |
|                  |        |  | of one of two           | performed during DCM assembly.   |
|                  |        |  | redundant               |  |
|                  |        |  | power supplies          | PDA:   |
|                  |        |  | to H/L DC/DC            | Switch continuity and ouput voltage are checked after completion of Vibratic   |
|                  |        |  | power supply.           | Acceptance Testing (VAT) (6.1 grms) and again upon completion of Thermal Vac   |
|                  |        |  | MISSION:                | Acceptance testing (70 to 130 F). These tests verify the integrity of the switch wiring and connections. PDA is per SEMU-60-015.                           |
|                  |        |  | None for                | switch withing and connections. FDA is per SEMO-60-015.  |
|                  |        |  | single                  | Certification:   |
|                  |        |  | failure.                | Certified for a useful life of 15 years.   |
|                  |        |  | Terminate EVA           | -  |
|                  |        |  | if additional           | C. Inspection -  |
|                  |        |  | secondary               | Switches are 100% leak checked as part of vendor in process testing.   |
|                  |        |  | power contact           |  |
|                  |        |  | failure occurs<br>which | The lead wires are inspected during source inspection for the part and again<br>during DCM assembly for damage and wear to the insulation. An open circuit |
|                  |        |  | incapacitates           | also precluded via inspection of soldering at the switch (prior to potting p   |
|                  |        |  | the H/L DC/DC           | NHB5300. 4) (3A-1).  |
|                  |        |  | power supply.           |  |
|                  |        |  | Ferrer reffer           | All switch lead wires are pull tested after insertion into connectors during   |
|                  |        |  | CREW/VEHICLE:           | Assembly to insure proper locking of their crimp contacts.   |
|                  |        |  | None.                   |  |
|                  |        |  |                         | D. Failure History -<br>None.  |
|                  |        |  | TIME TO EFFECT          | NOILE .  |
|                  |        |  | /ACTIONS:               |  |
|                  |        |  | Hours. If IV            | E. Ground Turnaround -   |
|                  |        |  | on SCU, switch          | None. Invasive test. DCM PDA will detect this failure.   |
|                  |        |  | to one of the           |  |
|                  |        |  | other transmit          | F. Operational Use -   |
|                  |        |  | modes.                  | Crew Response  |
|                  |        |  | TT MD                   | Pre-EVA/EVA : No response, single failure undetectable by crew or ground.  |
|                  |        |  | TIME<br>AVAILABLE:      | Special Training -<br>No training specifically covers this failure mode.   |
|                  |        |  | Hours.                  | Operational Considerations -   |
|                  |        |  |                         | For single failure, no constraints.  |
|                  |        |  | TIME REQUIRED:          |  |
|                  |        |  | Minutes.                |  |

| CIL<br>EMU CRITICAI | ITEMS LIST |                             | 5/30/2002 SU   | PERSEDES 12/31/2001      | Page 2<br>Date: 7/2/2002 |
|---------------------|------------|-----------------------------|--|--------------------------|--------------------------|
| NAME<br>P/N<br>QTY  | CRIT       | FAILURE<br>MODE &<br>CAUSES | FAILURE EFFECT                                       | RATIONALE FOR ACCEPTANCE |                          |
|                     |            | 362FM02                     |  |                          |                          |
|                     |            |                             | REDUNDANCY<br>SCREENS:<br>A-FAIL<br>B-FAIL<br>C-PASS |                          |                          |

# EXTRAVEHICULAR MOBILITY UNIT

#### SYSTEMS SAFETY REVIEW PANEL REVIEW

# FOR THE

### **I-362 EVC MODE SELECTOR SWITCH**

## **CRITICAL ITEM LIST (CIL)**

#### EMU CONTRACT NO. NAS 9-97150

Prepared by: MS - Project Engineering Approved by: MASA - MASA - MSSM

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Lagn 6/26/02

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