CIL
CRITICAL ITEMS LIST

ASSEMBLY NAME/PART NUMBER: CABLE CUTTER ASSY/10159-10056-02
Reference: CIL_CC
Prepared By: C. Marlow
Superceding Date: 11/88
Approved By: M. Nathey
Date: 1/89 Rev: A

NAME P/N QUANTITY	CRIT	FAILURE MODE & CAUSES	FAILURE EFFECT	RATIONALE FOR ACCEPTANCE
Cable Cutter 10159-10056-02, Item 5.2 One	2/1R	5.2FM08 Movable handle inoperable. CAUSE: Broken or damaged link drive or dowel pin. Loss of pin shaft and retainer pin. Defective thread adhesive. Contamination or foreign material in pin shaft, retain pin, link drive or dowel pin. Binding.	END ITEM: Handle unable to operate ratchet mechanism. GFE INTERFACE: Cable must be cut using back-up Cable Cutters. MISSION: Additional time required to complete task. CREW/VEHICLE: Possible loss of crew/vehicle with loss of back-up cable cutter.	A. DESIGN: The pin shaft, pin retainer, dowel pin and link drive are all fabricated from 15-5 PH stainless steel heat treated to H1025 condition and passivated per QQ-P-35 specifications. High strength materials and heat treated conditions preclude wear and breakage. Loss of retainer pin is precluded in design by the use of thread lock adhesive. It is installed using high strength Loctite 271. As added assurance, the Loctite is allowed to cure 30 minutes before further handling. The shelf life of Loctite is carefully monitored to eliminate unacceptable deterioration. Tight tolerances and close fit between pin shafts, pin retainers, drive link dowel pin and handle, shroud and housing reduce the possibility of foreign material entering the movable assembly. The Cable Cutter has a VC level cleanliness requirement which is further protection from contamination.

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ASSEMBLY NAME/PART NUMBER: CABLE CUTTER ASSY/10159-10056-02
Reference: CIL_CC
Prepared By: C. Hartman   Approved By: M. Withey
Superceding Date: 11/88   Date: 1/89   Rev: A

NAME P/N QUANTITY	CRIT	FAILURE MODE & CAUSES	FAILURE EFFECT	RATIONALE FOR ACCEPTANCE
Cable Cutter 10159-10056-02, Item 9.2 1 Ea	2/1R	9.2FM08 Movable handle inoperable.		B. TEST: Component Acceptance Test - None PDA Test - The following tests are conducted at the Cable Cutter Assembly level in accordance with ILC Document 10107-70457e 1. Functional test to verify proper operation. Certification Test - The Cable Cutter was certified for worst case PCR Stowage temperature range of -200 degrees F to +250 degrees F. It was functionally tested to demonstrate ability to cut wire bundles at -200 degrees F to +250 degrees F and exhibited no evidence of damage, binding or jamming. C. INSPECTION: Components and material manufactured to ILC requirements at an approved supplier are documented from procurement through shipping by the supplier. ILC incoming receiving inspections verifies that the materials received are as identified in the procurement documents, that no damage has occurred during shipment and that supplier certification has been received which provides traceability information.

CIL
CRITICAL ITEMS LIST

ASSEMBLY NAME/PART NUMBER: CABLE CUTTER ASSY/10150-10054-02
References: CIL_CC
Prepared By: C. Hartman
Superceding Date: 11/88
Approved By: M. Withey
Date: 1/89 Rev: A

NAME P/N QUANTITY	CRIT	FAILURE MODE & CAUSES	FAILURE EFFECT	RATIONALE FOR ACCEPTANCE
Cable Cutter 10150-10054-02, Item 5.2 One	2/1R	5.2Fm&C Movable handle inoperable.		The following MIP's are performed during the Cable Cutter manufacturing process to assure the failure causes are precluded from the fabricated item: 1. Inspection of all components for damage or material degradation. 2. The issuance of Loctite is controlled by inspection. 3. Verification that Loctite shelf life is within specification. 4. Witness of Loctite application to retainer pin and verify proper cure time. 5. Verify cleanliness to VC level. During PDR, the following inspection points are performed at the Cable Cutter Assembly level in accordance with ICC Document 10101-7049: 1. Verify conformance to drawing. 2. Inspection for damage or material degradation. 3. Verify cleanliness to VC level. B. FAILURE HISTORY: None

Release Date

CIL
CRITICAL ITEMS LIST

ASSEMBLY NAME/PART NUMBER: CABLE CUTTER ASSY/10159-10034-02
Reference: CIL_CC
Prepared By: C. Hartman
Approved By: M. Bithay
Superseding Date: 11/88
Date: 1/89 Rev: A

NAME P/N QUANTITY	CRIT	FAILURE MODE & CAUSES	FAILURE EFFECT	RATIONALE FOR ACCEPTANCE
Cable Cutter 10159-10034 -02, Item 5.2 One	3/1R	5.2FMOR Movable Handle Inoperable.		E. GROUND TURNAROUND: During ground turnaround, in accordance with ILC Document 10107-70711, the Cable Cutter are inspected for damage and proper operation and cleaned to VC level. F. OPERATIONAL USE: 1. Crew Response PRE/POST EVA - N/A EVA - Cut cables using back-up Cable Cutter stowed in PBA or attempt to manually disconnect. 2. Training Crew briefing. 3. Operational Considerations Task may require additional time.

SK0210W
ATTACHMENT -
Page 110 of 159

10107-70711
Release Date
Page B2-18 of B2-18